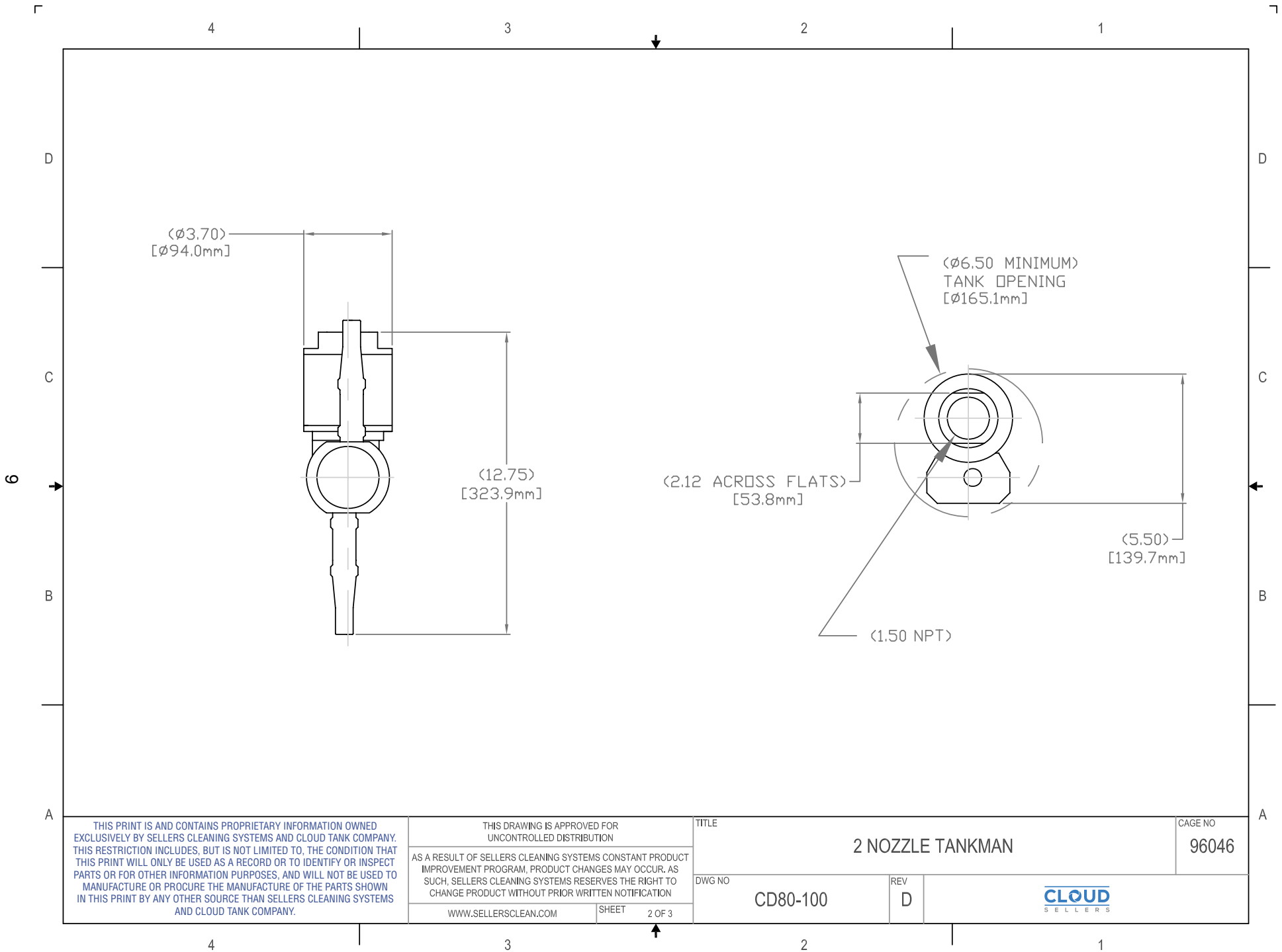


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	<p>AS A RESULT OF SELLERS CLEANING SYSTEMS CONSTANT PRODUCT IMPROVEMENT PROGRAM, PRODUCT CHANGES MAY OCCUR. AS SUCH, SELLERS CLEANING SYSTEMS RESERVES THE RIGHT TO CHANGE PRODUCT WITHOUT PRIOR WRITTEN NOTIFICATION</p>		<p>DWG NO <b>CD80-100</b></p>	<p>REV <b>D</b></p>	
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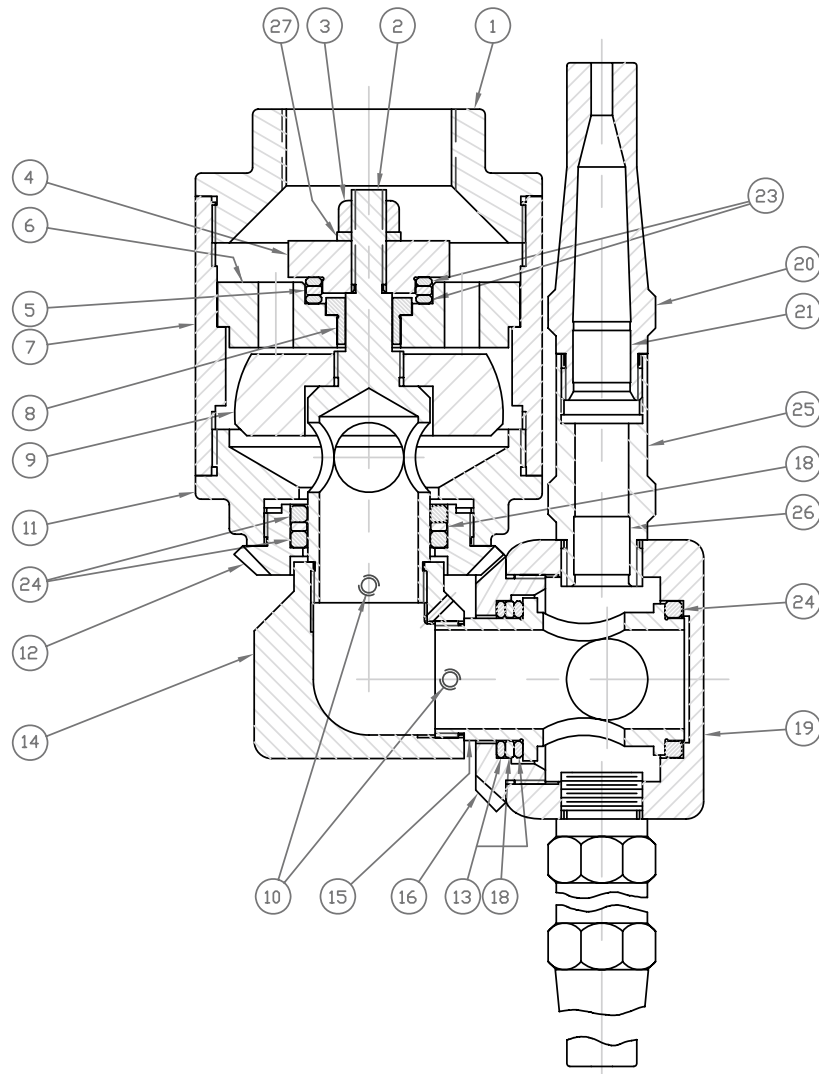
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TITLE		CAGE NO	
2 NOZZLE TANKMAN		96046	
DWG NO	REV	CLOUD SELLERS	
CD80-100	D		

PART No.	ITEM #1	ITEM #6	ITEM #9	ITEM #19	ITEM #20
80-100	80-101	80-106	80-109-SS	80-117	J6-115-GA
80-100-HA	80-101	80-106	80-109-SS	80-117	J6-115-HA
80-100-HA4	80-101	80-306	80-209-SS	80-117	J6-115-HA
80-100-FA	80-101	80-106	80-109-SS	80-117-LF	J6-115-FA



**NOTES:**

- WEIGHT PER UNIT = 15 LBS, SHIPPING WEIGHT = 19 LBS
- APPLY A SMALL AMOUNT OF NEVER-SEIZE LUBRICANT (625-03561) TO ALL THREADS AT ASSEMBLY TO PREVENT GALLING.
- USE THE FOLLOWING TORQUES FOR ASSEMBLY:  
 ITEMS #12 AND #16 TO 100 FT/LBS  
 ITEM #1 WHILE HOLDING ITEM #11 TO 75 FT/LBS  
 ITEM #10 TO 20 IN/LBS  
 ITEM #20 WHILE HOLDING ITEM #19 TO 80 FT/LBS  
 ITEM #3 TO 20 FT/LBS.
- SPARE PARTS KIT NUMBER 80-120-SPK  
 PARTS FOR THE KIT ARE IDENTIFIED WITH AN ●

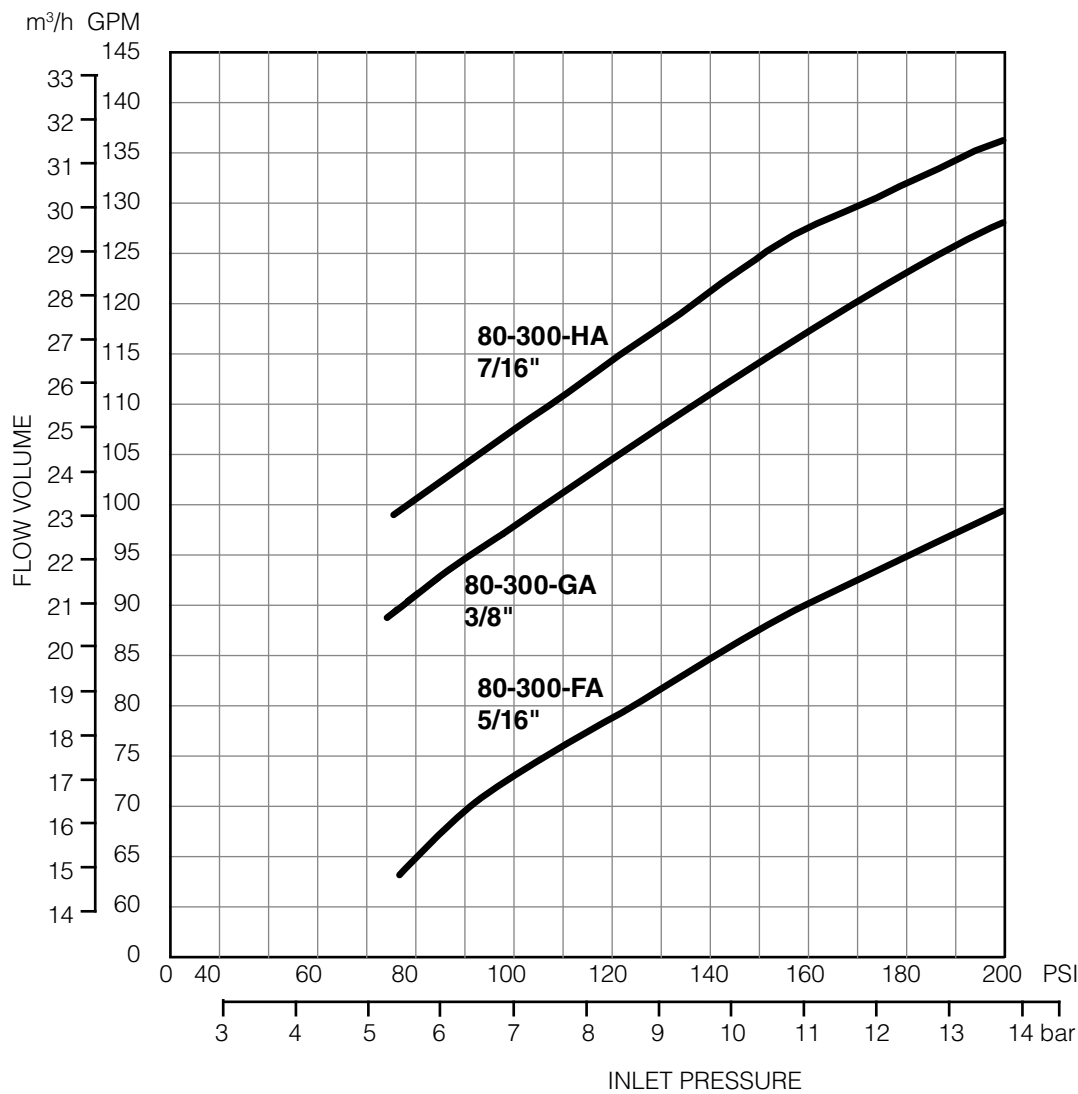
●	27	1	20-14-1	WASHER,SPLIT,LOCK,,375	18-8 SS
●	26	REF	80-122	VANE,STABILIZER (IN #25)	316 SS
●	25	2	80-123	EXTENSION,NOZZLE ASSEMBLY	316 SS
●	24	3	80-119	WASHER,RADIAL	UHMW-PE
●	23	2	J6-239	WASHER THRUST	UHMW-PE
●	21	REF	80-122	STRAIGHTENER,STREAM (IN #20)	316 SS
●	20	2	SEE CHART	NOZZLE ASSEMBLY	316 SS
●	19	1	SEE CHART	BODY,NOZZLE,DUAL	316 SS
●	18	2	80-116	WASHER,THRUST	TEFLON
●	16	1	80-114-EP	GEAR,44 TOOTH	316 SS
●	15	1	80-113	SHAFT,NOZZLE BODY,HORIZ	316 SS
●	14	1	80-112	ELBOW	316 SS
●	13	2	J6-238	WASHER,THRUST	UHMW-PE
●	12	1	80-111-EP	GEAR,45 TOOTH	316 SS
●	11	1	80-110	CAP,LOWER BODY	316 SS
●	10	2	74-324	SCREW,SET	18-8 SS
●	9	1	SEE CHART	IMPELLER,RH,DUAL	316 SS
●	8	1	80-108	BUSHING,VERTICAL SHAFT	TEFLON
●	7	1	80-107	BODY,OUTER	316 SS
●	6	1	SEE CHART	DISC,INLET,DUAL	316 SS
●	5	1	80-105	WASHER,THRUST	TEFLON
●	4	1	80-104	CAP,VERTICAL SHAFT	316 SS
●	3	1	15-23-1	NUT,HEX,,375-16	18-8 SS
●	2	1	80-102	SHAFT,VERTICAL	316 SS
●	1	1	SEE CHART	CAP,INLET	316 SS

ITEM NO.	QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION
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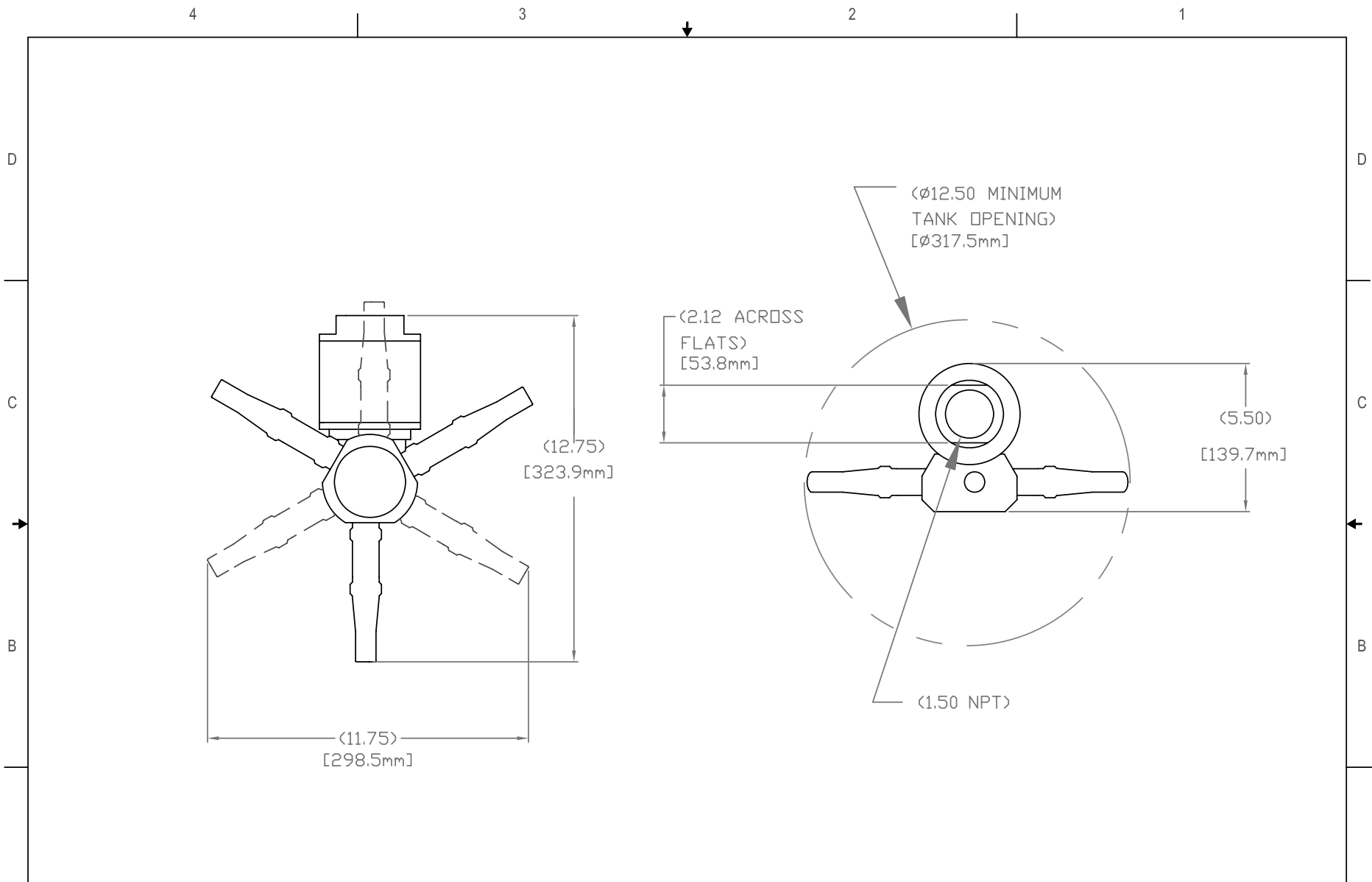
TITLE			CAGE NO
2 NOZZLE TANKMAN			96046
DWG NO	REV		
CD80-100	D		



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TITLE <b>3 NOZZLE TANKMAN</b>		CAGE NO <b>96046</b>
DWG NO <b>CD80-300</b>	REV <b>D</b>	



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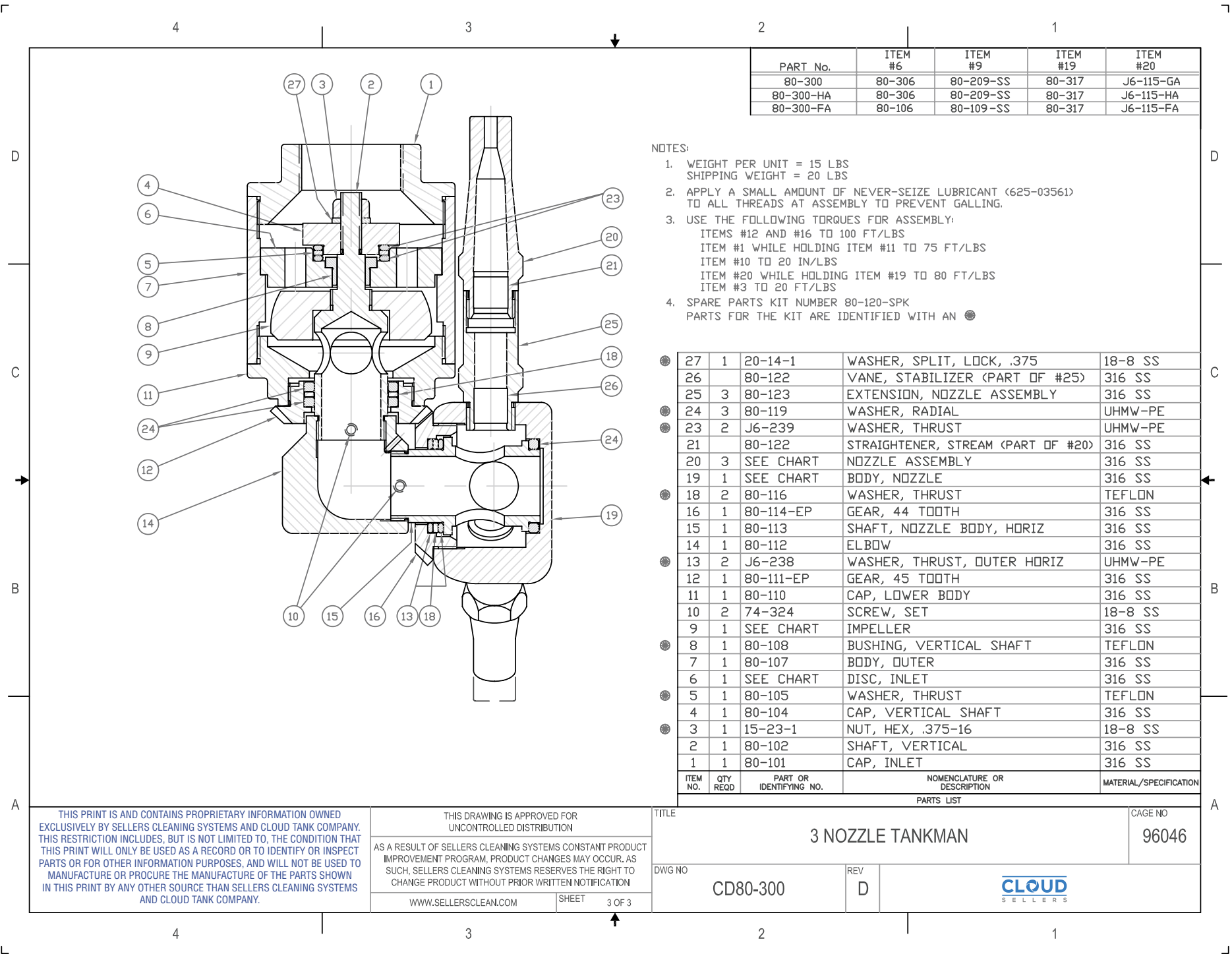
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TITLE		CAGE NO
3 NOZZLE TANKMAN		96046
DWG NO	REV	
CD80-300	D	



PART No.	ITEM #6	ITEM #9	ITEM #19	ITEM #20
80-300	80-306	80-209-SS	80-317	J6-115-GA
80-300-HA	80-306	80-209-SS	80-317	J6-115-HA
80-300-FA	80-106	80-109-SS	80-317	J6-115-FA

- NOTES:
- WEIGHT PER UNIT = 15 LBS  
SHIPPING WEIGHT = 20 LBS
  - APPLY A SMALL AMOUNT OF NEVER-SEIZE LUBRICANT (625-03561) TO ALL THREADS AT ASSEMBLY TO PREVENT GALLING.
  - USE THE FOLLOWING TORQUES FOR ASSEMBLY:  
ITEMS #12 AND #16 TO 100 FT/LBS  
ITEM #1 WHILE HOLDING ITEM #11 TO 75 FT/LBS  
ITEM #10 TO 20 IN/LBS  
ITEM #20 WHILE HOLDING ITEM #19 TO 80 FT/LBS  
ITEM #3 TO 20 FT/LBS
  - SPARE PARTS KIT NUMBER 80-120-SPK  
PARTS FOR THE KIT ARE IDENTIFIED WITH AN ●

● 27	1	20-14-1	WASHER, SPLIT, LOCK, .375	18-8 SS
26		80-122	VANE, STABILIZER (PART OF #25)	316 SS
25	3	80-123	EXTENSION, NOZZLE ASSEMBLY	316 SS
● 24	3	80-119	WASHER, RADIAL	UHMW-PE
● 23	2	J6-239	WASHER, THRUST	UHMW-PE
21		80-122	STRAIGHTENER, STREAM (PART OF #20)	316 SS
20	3	SEE CHART	NOZZLE ASSEMBLY	316 SS
19	1	SEE CHART	BODY, NOZZLE	316 SS
● 18	2	80-116	WASHER, THRUST	TEFLON
16	1	80-114-EP	GEAR, 44 TOOTH	316 SS
15	1	80-113	SHAFT, NOZZLE BODY, HORIZ	316 SS
14	1	80-112	ELBOW	316 SS
● 13	2	J6-238	WASHER, THRUST, OUTER HORIZ	UHMW-PE
12	1	80-111-EP	GEAR, 45 TOOTH	316 SS
11	1	80-110	CAP, LOWER BODY	316 SS
10	2	74-324	SCREW, SET	18-8 SS
9	1	SEE CHART	IMPELLER	316 SS
● 8	1	80-108	BUSHING, VERTICAL SHAFT	TEFLON
7	1	80-107	BODY, OUTER	316 SS
6	1	SEE CHART	DISC, INLET	316 SS
● 5	1	80-105	WASHER, THRUST	TEFLON
4	1	80-104	CAP, VERTICAL SHAFT	316 SS
● 3	1	15-23-1	NUT, HEX, .375-16	18-8 SS
2	1	80-102	SHAFT, VERTICAL	316 SS
1	1	80-101	CAP, INLET	316 SS

ITEM NO.	QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION
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TITLE		3 NOZZLE TANKMAN		CAGE NO	96046
DWG NO	CD80-300	REV	D		