

NOTES:

1) BALL INFORMATION

TROLL BALL	BALL PATTERN	BALL REF. NO.
75-14-B	'B'	75F-1428
75-14-C	'C'	75F-1443
75-14-D	'D'	75F-1444
75-14-E	'E'	75F-1429
75-14-F	'F'	75F-1432
75-14-G	'G'	75F-1440
75-14-H	'H'	75F-1448

2) USE THE FOLLOWING TORQUES FOR ASSEMBLY:
ITEM #1 WHILE HOLDING ITEM #4 TO 60 FT/LBS

3) PLUG USED IN BYPASS TO SPEED UP UNIT:

PLUG NO.	HOLE Ø
75-1455-B	.093
7-33-1	SOLID

4) APPLY A SMALL AMOUNT OF NEVER-SEEZ LUBRICANT (625-03561) TO ALL THREADS AT ASSEMBLY TO PREVENT GALLING.

5) SPARE PARTS KIT NUMBER 75-14-SPK
PARTS FOR THE KIT ARE IDENTIFIED WITH AN ☼

ITEM NO.	QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION
☼ 10	1	75-1415	PIN, SPRING	316 SS
9	1	SEE NOTE #3	PLUG	316 SS
8	1	SEE NOTE #1	BALL	316 SS
☼ 7	1	75-1437	SHAFT, TROLL BALL	316 SS
☼ 6	1	75-1408	BUSHING	TEFLON
☼ 5	1	75-1416	WASHER	TEFLON
4	1	75-1467	BODY	316 SS
3	1	75-1445	DISK, ROTOR	TEFLON
2	1	75-1453	MOTOR	316 SS
1	1	75-1403	CAP, INLET	316 SS

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TITLE 2" TROLL BALL, PIN		CAGE NO 96046
DWG NO CD75-14-X	REV B	

NOTES:

1) BALL INFORMATION

TROLL BALL	BALL PATTERN	BALL REF. NO.
75-14-BB	'B'	75F-1428B
75-14-CB	'C'	75F-1443B
75-14-DB	'D'	75F-1444B
75-14-EB	'E'	75F-1429B
75-14-FB	'F'	75F-1432B
75-14-GB	'G'	75F-1440B
75-14-HB	'H'	75F-1448B

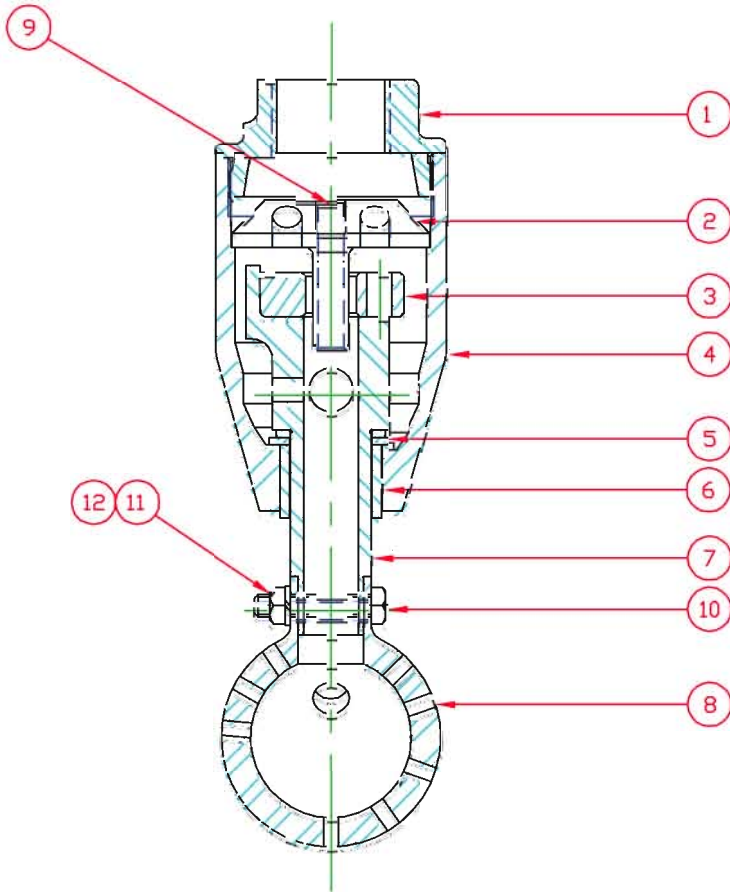
**2) USE THE FOLLOWING TORQUES FOR ASSEMBLY:
ITEM #1 WHILE HOLDING ITEM #4 TO 60 FT/LBS**

3) PLUG USED IN BYPASS TO SPEED UP UNIT:

PLUG NO.	HOLE Ø
75-1455-B	.093
7-33-1	SOLID

**4) APPLY A SMALL AMOUNT OF NEVER-SEEZ LUBRICANT (625-03561)
TO ALL THREADS AT ASSEMBLY TO PREVENT GALLING.**

**5) SPARE PARTS KIT NUMBER 75-14B-SPK
PARTS FOR THE KIT ARE IDENTIFIED WITH AN ⦿**



ITEM NO.	QTY REQ'D	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION
⦿ 12	1	108331	NUT, HEX, #10-32 THD.	18-8 SS
⦿ 11	1	20-12-1	LOCK WASHER, SPLIT #10 THD	18-8 SS
⦿ 10	1	1-401-1	SCREW, HX. HD. #10-32 X 1.00	18-8 SS
9	1	SEE NOTE #3	PLUG	316 SS
8	1	SEE NOTE #1	BALL	316 SS
⦿ 7	1	75-1437B	SHAFT, TROLL BALL	316 SS
⦿ 6	1	75-1408	BUSHING	TEFLON
⦿ 5	1	75-1416	WASHER	TEFLON
⦿ 4	1	75-1467	BODY	316 SS
⦿ 3	1	75-1445	DISK, ROTOR	TEFLON
⦿ 2	1	75-1453	MOTOR	316 SS
1	1	75-1403	CAP. INLET	316 SS

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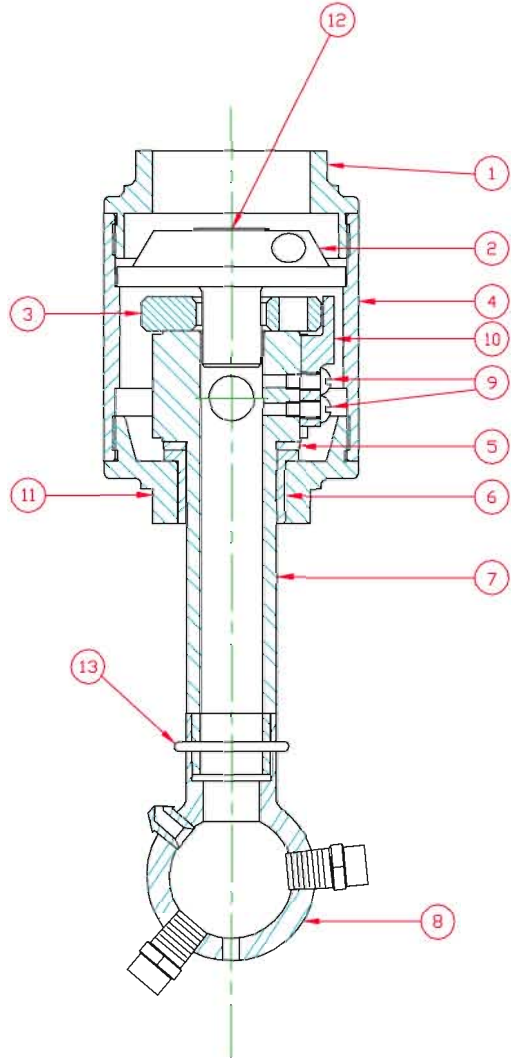
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TITLE		CAGE NO	
2" TROLL BALL, BOLTED		96046	
DWG NO	REV		
CD-75-14-XB	D		





NOTES:

1) BALL INFORMATION

TROLL BALL	BALL PATTERN	BALL REF. NO.
75-16-C	'C'	75F-1615
75-16-D	'D'	75F-1620
75-16-G	'G'	75F-1622
75-16-H	'H'	75F-1625
75-16-B	'B'	75F-1638
75-16-E	'E'	75F-1639

- 2) USE THE FOLLOWING TORQUES FOR ASSEMBLY ITEM #1 WHILE HOLDING ITEM #3 TO 80 FT/LBS
 3) PLUG USED IN BY-PASS TO SPEED UP UNIT:

PLUG NO.	HOLE Ø
75-1624-C	.219
* 74-375	SOLID

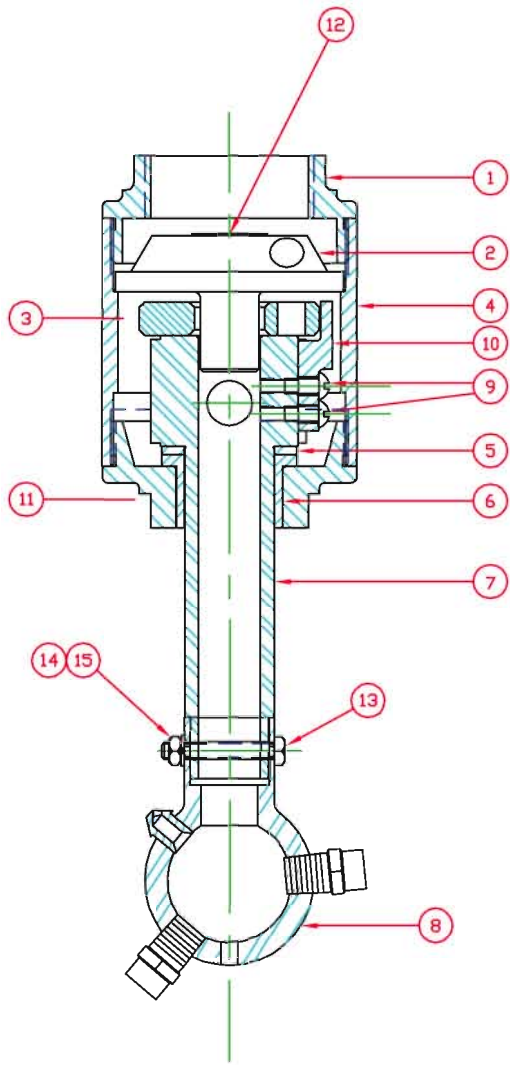
- 4) APPLY A SMALL AMOUNT OF NEVER-SEEZ LUBRICANT (625-03561) TO ALL THREADS AT ASSEMBLY TO PREVENT GALLING.
 5) SPARE PARTS KIT NUMBER 75-16-SPK PARTS FOR THE KITS ARE IDENTIFIED WITH AN *

*	13	1	75-1415	PIN SPRING	316 SS
	12	1	SEE NOTE 3	PLUG	316 SS
	11	1	75-1604	CAP, BOTTOM	316 SS
*	10	1	75-1436	ARM, DRIVING	316 SS
*	9	2	2-61-1	SCREW RD HD #8-32 X .375	18-8 SS
	8	1	SEE NOTE #1	BALL	316 SS
*	7	1	75-1606	SHAFT, TROLL BALL	316 SS
*	6	1	75-1608	BUSHING	TEFLON
*	5	1	75-1609	WASHER	TEFLON
	4	1	75-1601	BODY	316 SS
*	3	1	75-1628	DISK, ROTOR	TEFLON
*	2	1	75-1605	MOTOR	316 SS
	1	1	75-1603	CAP, INLET	316 SS
	ITEM NO.	QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION
PARTS LIST					

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TITLE 3" TROLL BALL, PIN			CAGE NO 96046
DWG NO CD75-16-X	REV B	CLOUD SELLERS	



NOTES:

1) BALL INFORMATION

TROLL BALL	BALL PATTERN	BALL REF. NO.
75-16-CB	'C'	75F-1615B
75-16-DB	'D'	75F-1620B
75-16-GB	'G'	75F-1622B
75-16-HB	'H'	75F-1625B
75-16-BB	'B'	75F-1638B
75-16-EB	'E'	75F-1639B

2) USE THE FOLLOWING TORQUES FOR ASSEMBLY ITEM #1 WHILE HOLDING ITEM #3 TO 80 FT/LBS

**3) PLUG USED IN BY-PASS TO SPEED UP UNIT:
* = SUPPLIED WITH UNIT**

PLUG NO.	HOLE #
75-1624-C	219
74-375	SOLID

4) APPLY A SMALL AMOUNT OF NEVER-SEEZ LUBRICANT (625-03561) TO ALL THREADS AT ASSEMBLY TO PREVENT GALLING.

5) SPARE PARTS KIT NUMBER 75-16B-SPK PARTS FOR THE KITS ARE IDENTIFIED WITH AN *

ITEM NO.	QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION	
*	15	1	108331	NUT, HEX, #10-32 THD.	SS
*	14	1	20-12-1	LOCKWASHER, SPLIT #10 THD.	18-8 SS
*	13	1	1-403-1	SCREW, HX. HD. #10-32 X 1.25	18-8 SS
	12	1	SEE NOTE #3	PLUG	316 SS
	11	1	75-1604	CAP, BOTTOM	316 SS
*	10	1	75-1436	ARM, DRIVING	316 SS
*	9	2	2-61-1	SCREW, RD. HD. #8-32 X .375	18-8 SS
*	8	1	SEE NOTE #1	BALL	316 SS
*	7	1	75-1606B	SHAFT, TROLL BALL	316 SS
*	6	1	75-1608	BUSHING	TEFLON
*	5	1	75-1609	WASHER	TEFLON
	4	1	75-1601	BODY	316 SS
*	3	1	75-1628	DISK, ROTOR	TEFLON
*	2	1	75-1605	MOTOR	316 SS
	1	1	75-1603	CAP, INLET	316 SS

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TITLE		3" TROLL BALL, BOLTED		CAGE NO	96046
DWG NO	CD75-16-XB	REV	D		